WIPCOOL®
TWÓJ KLUCZ DO KOMFORTU

OPERATING MANUAL · ENGLISH

HB-3

Imperial Tube Bender / Metric Tube Bender

Read this manual before use. Keep it with the unit for its entire service life.



Read the manual
Safety and connection rules before the first start-up.

Service and warranty
Service requests and warranty terms at wipcool.eu.

Documents online
Manual, data sheet and declaration of conformity at wipcool.eu.

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How to use this manual

Find the chapter you need. The numbers on the right are the pages of this booklet.

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MEANING OF SYMBOLS



Separate collection of WEEE

Do not dispose of used equipment with household waste.



CE marking

Manufacturer's declaration of conformity with EU requirements.



Read the manual

Safety and operating rules before starting work.

Wipcool HB-3 / HB-3M user manual

The Wipcool HB-3 and HB-3M are manual lever-type tube benders for copper tube. Each model bends tube in three outside diameters.

The user manual is an integral part of the product. Please read this manual carefully and follow all instructions strictly.

Symbols and conventions

Symbols and markings used on the tool and in the manual:

01



Warning - read the text in the box next to the symbol.

02



Hot surface - wait for it to cool before touching.

Safety information

- Check the condition of the tube bender. Do not use a damaged tool.
- Leave enough space for the full movement of the handles and the tube being bent.
- If the tube cracks or kinks, or the tube bender jams, stop bending. Do not install damaged or cracked tube.

> **WARNING**
> Moving parts of the tube bender can crush your fingers. Keep your hands away from the bending area.

Technical specifications

Parameter	HB-3	HB-3M
Tube outside diameters	1/4", 5/16", 3/8"	6, 8, 10 mm
Bending angle range	0–180°	0–180°

Components



Figure 1. Wipcool HB-3 / HB-3M tube bender.

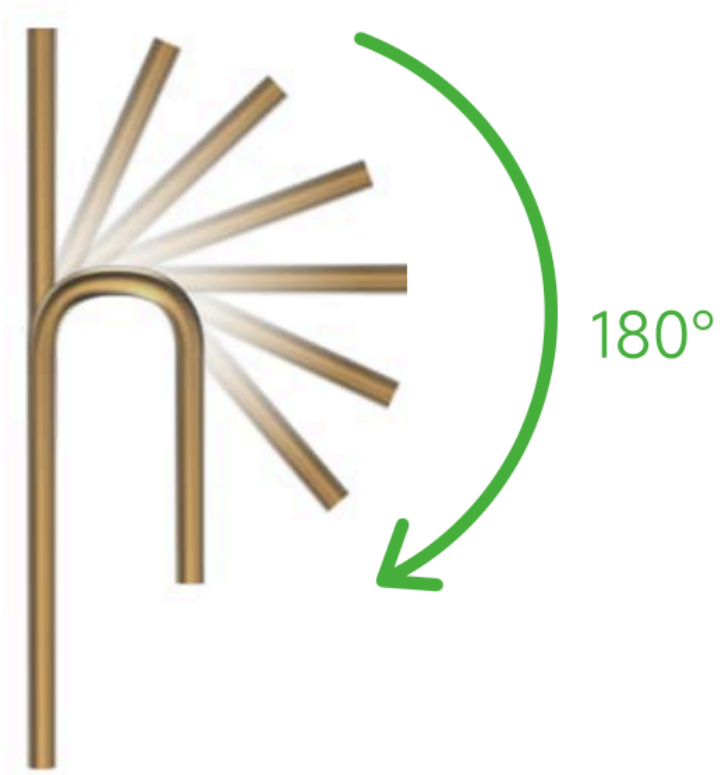


Figure 2. Bending range 0–180°.

Storage

Store the tube bender in a dry place.

Instructions for use

WARNING

Tube heated by brazing or annealing can cause burns. Do not touch it with your bare hand.



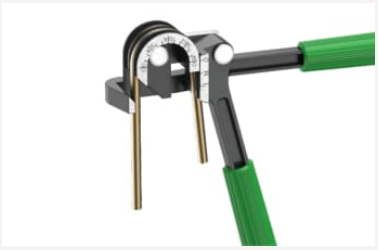
01 **Step 1**

Select the tube bender model and groove to match the outside diameter of the tube, then place the tube in the groove.



02 **Step 2**

Pull the moving handle towards the other handle while watching the bending angle scale. Stop bending at the required angle (max. 180°).



03 **Step 3**

After bending, move the moving handle back and remove the tube from the tube bender groove. Check the bend.

Maintenance

After use, wipe the tube bender with a dry cloth.

Service and documents

Before submitting a service request, have the following ready:

- Model - shown on the product nameplate and the invoice.
- Serial number - if there is none, provide the production number (e.g. 11/2025), usually found on the underside of the product.
- Proof of purchase - an invoice or receipt from an authorised distributor.
- Description of the fault - what is happening, when it started and under what conditions.

You can submit a service request at wipcool.pl/serwis. You will also find the warranty terms there.

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SERVICE AND DOCUMENTS

HB-3 · Operating manual

EDITION DETAILS

Model	**HB-3**
Edition	**06.11.2026 · EN**
Manufacturer	**Zhejiang Wipcool Refrigeration Equipment Co., Ltd.**
Authorised representative	**4REF sp. z o.o., ul. gen. Władysława Andersa 38, 15-113 Białystok**

wipcool.eu

- online manual and other languages
- data sheet and declaration of conformity
- service and requests

CE

The CE marking confirms the declared conformity with EU requirements.
Crossed-out bin: do not dispose of used equipment with household waste.